

## 2

## Qualification & Certification



National Software Certification Enterprise



UniMAT has won a number of National Invention Patents



CE certification for all UniMAT products

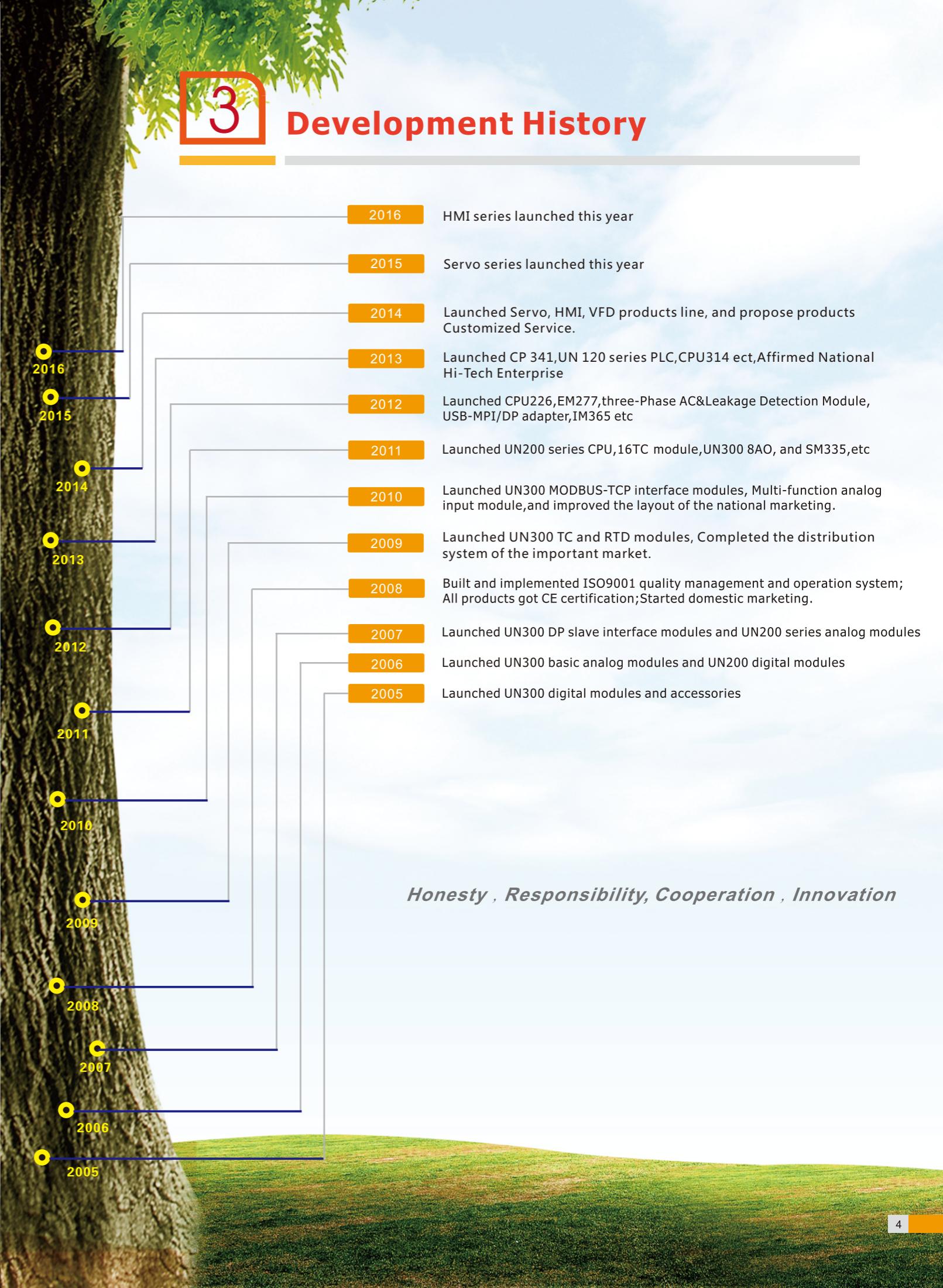


UniMAT R&D, Design, and Productions conform TUV ISO9001:2008 Management system



## 3

## Development History



# 4

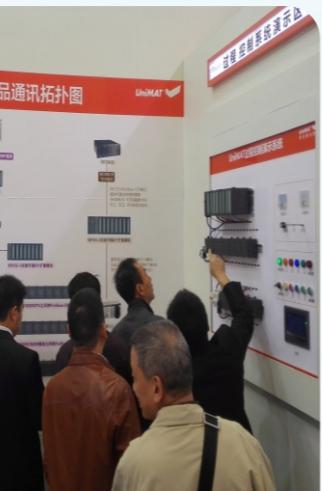
## R&D, Production, Marketing

Innovation is our drive to move ahead. UniMAT has strong innovation, first-class and modern research environment. 35% of our employees and more than 10% of annual sales are involved with R&D.

Quality is our top priority. UniMAT has modern Industrial production environment. Our products are strictly operation under ISO9001:2008 from design, research to production. UniMAT has great reputation in China industrial Automation. Every year, in all kinds of authoritative automation exhibitions, industry trade shows, product promotion fairs and technical seminar, you can see our brand every where.



▲ Reception



▲ 2014 IAS(Shanghai)



▲ 2014 IAS(Shanghai)



▲ Factory



▲ Personnel Mien



▲ 2013 Promotion conference



▲ 2012 Promotion conference

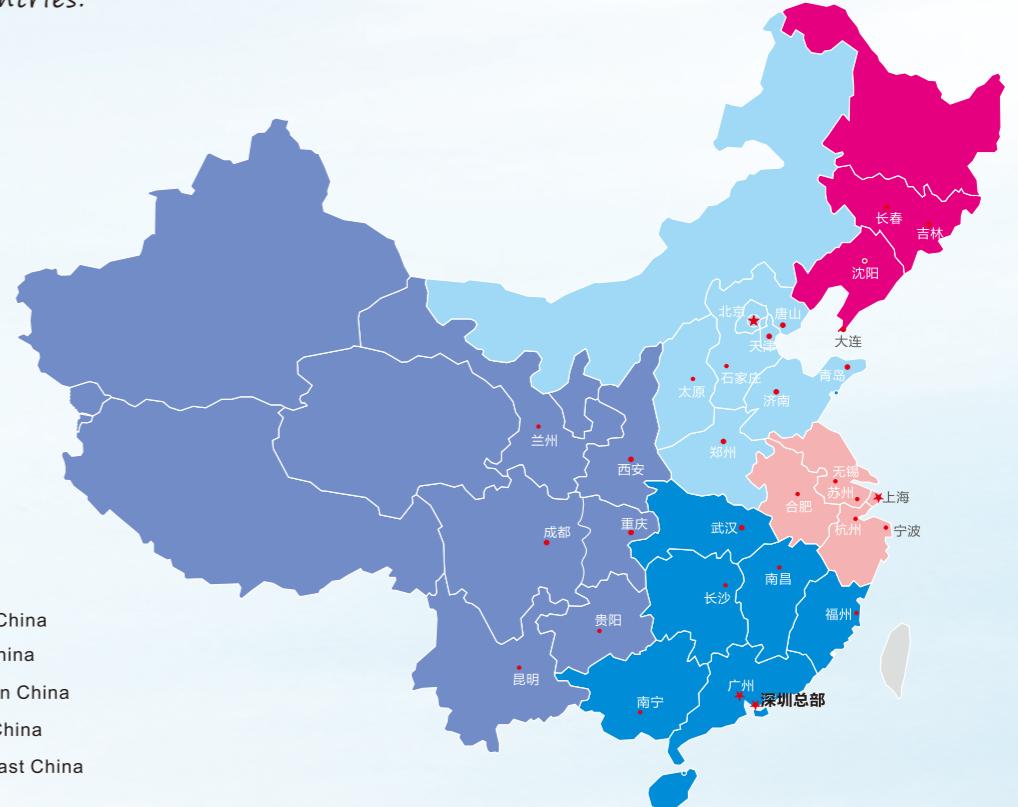


▲ 2011 IAS(Shanghai)

# 5

## Sales and Service Network

UniMAT provides the total automation solutions and products for customers all over the world. We have a complete sales and after-sales networks in China and now, our products have been sold to over 30 countries.

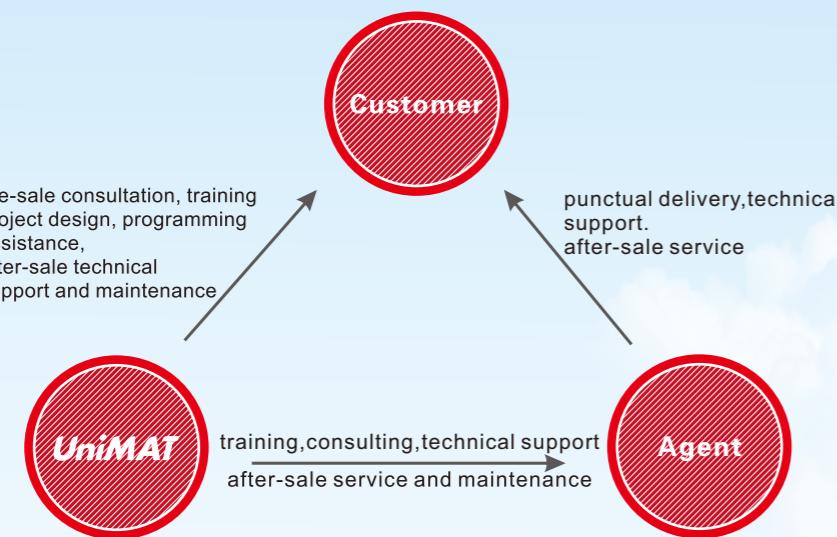


# 6

## Customer Service

### The Only Enterprise Offering 3-Year Warranty in China

UniMAT puts customers first, and devotes itself to create add-value that exceeds customers' expectation. UniMAT is so far the only enterprise that offers 3-year warranty in automation industry.



#### 1、Pre-sale Service

- a. Product and project consultation, coordination with customers' project bidding etc;
- b. Providing solutions of project optimizing;
- c. Product and application training.

#### 2、In-sale Service

- a. Assisting customers in field installation and debugging, project acceptance and tackling etc in project implementation;
- b. Implementing assistance of detailed solutions, e.g. programming service etc.

#### 3、After-sale Service

- a. 3-year quality assurance: guarantee replacement within half a year, 3-year warranty and lifetime maintenance;
- b. 7×24 national service hotline: 4000 300 890;
- c. Reply within 0.5 hour — prompt & professional technical support.

### Quick/Reliable/Satisfied



# 7

## Application Field

### Industrial Applications



### Equipment Supporting





## 8 Content

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## UN 300 Series Medium PLC

### 1. Overview of UN 300 Series Medium PLC

UN 300 series medium programmable logic controllers mainly face to the field of automatic process control and industrial automation equipment control, and satisfy the requirement of medium and large scale system. Products use modularization design, the series include CPU, Digital Module, Analog Module, Thermal Couple and Thermal Resistance Module, Bus Interface module, Communication Module, Power Supply and related accessories etc. full set PLC products. It can provide customers with simple, easy-to-use, flexible, comprehensive automation control system solutions. Products have a perfect performance, stable, low mating cost, it's an ideal choice for vast project and OEM.

### 2. General Technical Specifications

#### UN 300 series PLC general technical specification

Module transportation and storage condition	-40°C to 70°C
Working environment temperature	Horizontal installation position: -10°C to 70°C Vertical installation position: -10°C to 40°C
Relative humidity	5% to 95%, non condensing
Protection level	Protection level of IEC 60529: IP 20
Isolation	· 24V DC Circuit · 230V AC Circuit
	Test voltage 500V DC Test voltage 1460V AC
Electromagnetic compatibility	Accord with EMC the requirements of regulations Noise suppression, accord with IEC 61000-6-2 Testing accord with: IEC 61000-4-2, 61000-4-3, IEC61000-4-4, IEC61000-4-5, IEC 61000-4-6
Mechanical level	IEC 60068, Part2-6/10 up58Hz; Constant amplitude 0.075mm; 58~150Hz; constant accelerated speed 1g; Vibration period: in every direction of three mutually orthogonal axis, every axis is 10 vibration period.

### UN 300 series CPU module

#### CPU 314-2PtP



#### High-speed, convenient, high-capacity

CPU 314-2PtP is the CPU of UN300 series PLC. Its development is based on advanced technology platform, and using innovative design philosophy; Processing speed is very fast, easy to use, and has a perfect performance in storage capacity and compatibility. It's small in size and has a compact structure. It's applied to medium program and applications which have a higher requirement to processing capacity and respond speed.

#### Characteristics:

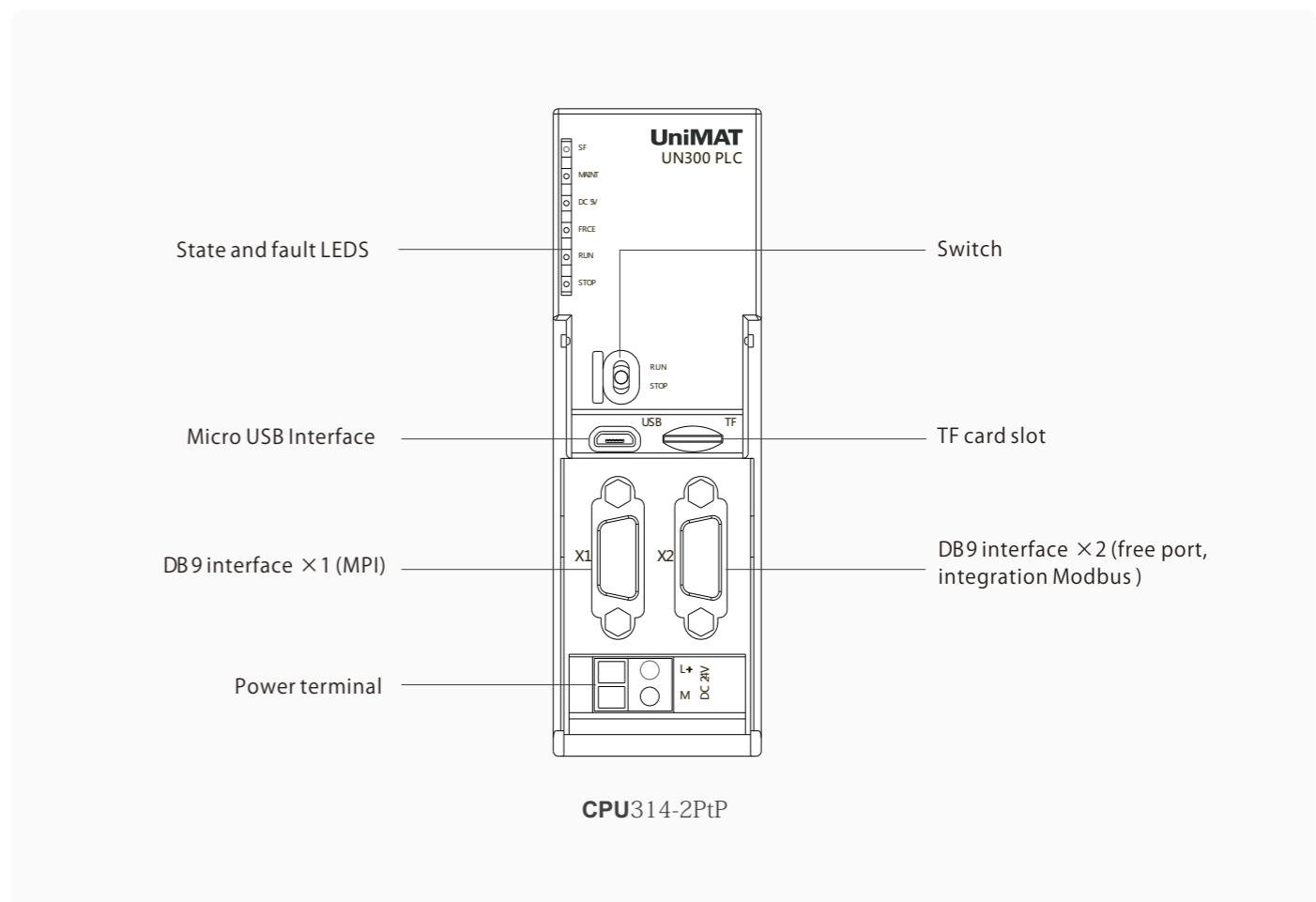
- Fast processing speed, BIT processing speed 0.05 μs, fixed point arithmetic processing speed 0.06 μs, floating point arithmetic processing speed 0.20 μs,
- Easy to use, Standard Micro-USB interface, supporting download program directly by USB, there is no need to buy adapter,
- Bigger storage capacity , more storage choice, Built-in 1M program storage space, there is no need to buy MMC card, It integrates plug-pull TF interface, and can upgrade firmware, supporting 4GB capacity at most,
- Good compatibility, It can compatible with industrial universal products in software, hardware and communication field, achieving interconnect and interworking.

Model		CPU 314-2PtP
Memory/ Back-up		
Working memory	Built-in	128 KB
	Expandable	No
Loaded memory	Built-in(flash)	1 MB
	Plug-pull (TF card)	32 GB (maximum)
Backup		No battery; built-in FLASH to keep: program and data
Interface characteristics		
Micro-USB		Directly connecting PC to download users' program
DB9 (×1)		MPI communication
DB9 (×2)		Point to point RS485 serial communication
TF		1. Upgrade firmware; 2. Load storage ; 3. Data storage
CPU/ processing time		
Bit instructions, minimum		0.05 $\mu$ s
Word instructions, minimum		0.06 $\mu$ s
Integer math, minimum		0.06 $\mu$ s
Floating -point math, minimum		0.20 $\mu$ s
Timer counters and their holding property		
Counters	Quantity	256
	Retentives	Adjustable; Reset: C0~C7
	Range of counter	Lower limit: 0; Upper limit: 999
IEC counters	Availability	Yes
	Type	SFB
Timers	Quantity	256
	Retentive	Adjustable; Reset: without retentivity
	Range of timer	Lower limit: 10ms; Upper limit: 9990s
IEC timers	Availability	Yes
	Type	SFB; no quantity limit, only be limited by working storage
Data ares and their retentive characteristics		
Mark	Quantity	256 bytes
	Retentive	Adjustable; Reset: MB0 ~ MB15
Data blocks	Quantity of timer storage	8(1 memory byte)
	Quantity, maximum	1024; DB1 ~ DB16000
	Capacity, maximum	64 KB
	Retentive	Adjustable; not retained features by DB
Local data		Every priority, maximum
maximum		32 KB
CPU/ blocks		
DBs	Quantity, maximum	1024, range of figure: 1~16000
	Capacity, maximum	64 KB
FBs	Quantity, maximum	1024, range of figure: 0~7999
	Capacity, maximum	64 KB
FCs	Quantity, maximum	1024, range of figure: 0~7999
	Capacity, maximum	64 KB

Model		CPU 314-2PtP
OBs	Loop block	OB 1
	Day clock interrupt block	OB 10
	Delayed interrupt block	OB 20, OB 21
	Loop interrupt block	OB 32, OB 33, OB 34, OB 35
	Hardware interrupt block	OB 40
	Diagnosis interrupt block	OB 82
	Fault response block	OB 80, OB 85
	Re-initiate block	OB 100
	Synchronization error response block	OB 121, OB 122
	Address area (I/O)	
Address area	Input	1024 bytes
	Output	1024 bytes
Process image	Input	1024 bytes
	Output	1024 bytes
Digital channels	Input	1024
	Output	1024
Analog channels	Input	256
	Output	256
Configuration		
Rack, maximum		4
I/O module quantity rack, maximum		8
Time		
Timer	Hardware timer	Yes
	Buffer	Yes
	Error for every day, maximum	10 s
Operation hours counter	Quantity	1
	Number	0
	Range Value	0 ~ 2 <sup>31</sup> hours (when using SFC 101)
	Selectivity	1 hour
	Retentive	Yes; need to reclock when restarting
Synchronization with upper computer time		Yes
Testing and commissioning functions		
Monitor function	Status/control variable	Yes
	Variable	Inputs, outputs, flags bit, DBs, times, counters
	Variable number, maximum	30
	Monitor variables, maximum	30
	Modify Variables, maximum	14
Force	Supporting	Yes
	Variable	Inputs, outputs
	Number, maximum	10
Diagnostic buffer		
Availability		Yes
Number of entries, maximum		500
Alterable		No

Model	CPU 314-2PtP
Basic communication	
Supporting	Yes
Interface 1	Interface type Built-in RS 485 interface
	Isolation No
	Interface power 15 ~ 30 V DC, maximum: 200 mA
Functionality	MPI Supporting
	Connection quantity 2
	Transmission rate, maximum 187.5 kbps
Interface 2	Interface type Built-in RS 485 interface
	Isolation Yes
Functionality	MPI No
	Point to point Yes
CPU/ programming	
Programming language	Compatible IEC 61131-1
Nesting levels	8
User program security/ password protection	Yes
System function (SFC)	SFC (0, 1, 2, 3, 4, 5, 6, 20, 21, 28, 29, 30, 31, 32, 33, 34, 36, 37, 38, 39, 40, 41, 42, 43, 44, 46, 47, 49, 50, 52, 64, 65, 66, 67, 68, 69, 101)
System function blocks (SFB)	SFB (0, 1, 2, 3, 4, 5)
Physical property	
Dimension (W × H × D)	40 × 125 × 120 mm
Power Supply characteristics	
Power supply	24 VDC
Permissible range, lower limit (DC)	18.0 V
Permissible range, upper limit (DC)	28.0 V
External fusing for supply lines (recommendation)	Minimum 3A
Inrush current, typical value	3.5 A
Power supply at power L+, maximum	650 mA
Power consumption, typical value	4 W
Order NO.	UN 314-2AG14-0AB0

## Structure Diagram



## X1, X2 Db9 Interface Description

X1, X2 DB9 interface description	PIN NO.	X1 PIN definition	X2 PIN definition
9 5 6 1	1	—	—
	2	24 V return (RS-485 logic ground)	—
	3	RS-485 signal B	RS-485 signal B
	4	RTS (TTL level)	—
	5	5V power ground terminal	5V power ground terminal
	6	External 5V power's supply positive pole	External 5V power's supply positive pole
	7	24V power	—
	8	RS-485 signal A	RS-485 signal A
	9	Ground connection	—

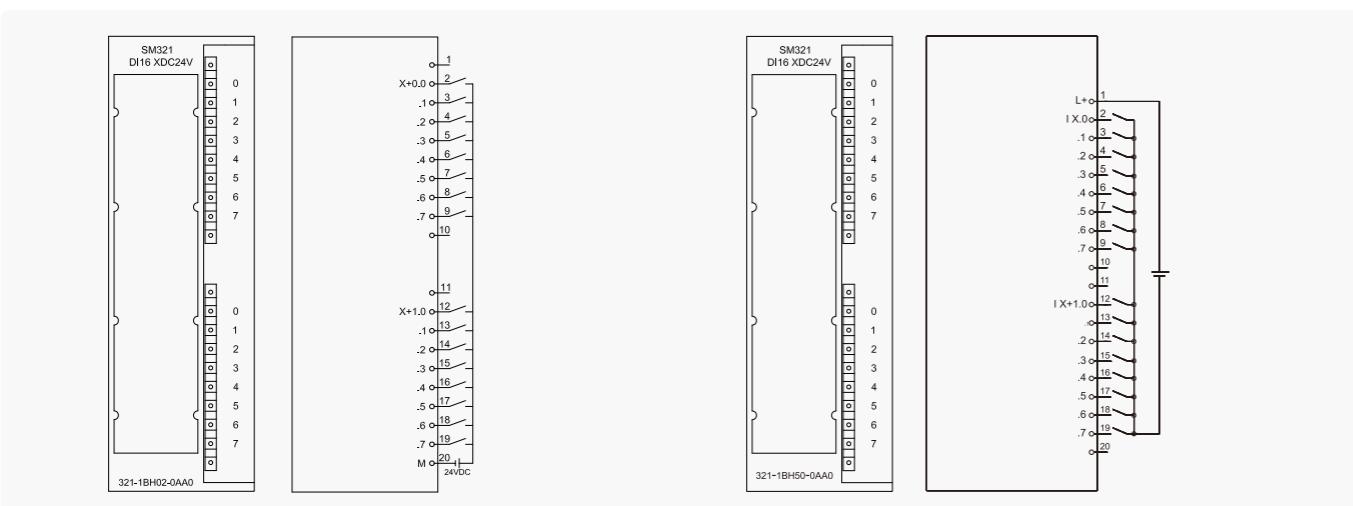
## UN 300 Digital Modules

## UN 300 DI Modules

## Specifications:

Model	SM321 16DI NPN	SM321 16DI PNP	SM321 16DI	SM321 32DI
<b>Product Picture</b>				
<b>Product Description</b>	16DI, 24V DC; High immunity; stable	16DI, 24V DC; High immunity; stable	16DI, 120V AC/230V AC; High immunity; stable	32DI, 24V DC; High immunity; stable
<b>Power consumption</b>				
From bus current consumption	17mA	17mA	40mA	50mA
Power loss	3.5W	3.5W	4.9W	6.5W
Number of digital inputs	16	16	16	32
Cable Length	1,000m (Shielded), 600m (Unshielded)			
<b>Input voltage</b>				
Rated value	24V DC	24V DC	120/230V AC	24V DC
"0" for signal	-30~5V DC	-5~30V DC	0~40V AC	-30~5V DC
"1" for signal	13~30V DC	-30~-13V DC	85~264V AC	13~30V DC
Frequency range	/	/	47~63Hz	/
Input current	7mA	7mA	16mA	7mA
Input delay				
From "0" to "1", Min	1.2~4.8ms	1.2~4.8ms	25ms	1.2~4.8ms
From "1" to "0", Min	1.2~4.8ms	1.2~4.8ms	25ms	1.2~4.8ms
Front connector	20pin			
Input type	NPN	PNP	/	NPN
2-wire BERO connector	Yes	Yes	Yes	Yes
Permissible quiescent current	1.5mA	1.5mA	2.0mA	1.5mA
Galvanic isolation	Betewwn the channel and backplane bus			
Betewwn the channels, in groups of	Yes			
The status indicates	Green LED in each channel			
Dimension (WxHxD)	40x125x120mm			
<b>Order Number</b>	UN 321-1BH02-0AA0	UN 321-1BH50-0AA0	UN 321-1FH00-0AA0	UN 321-1BL00-0AA0

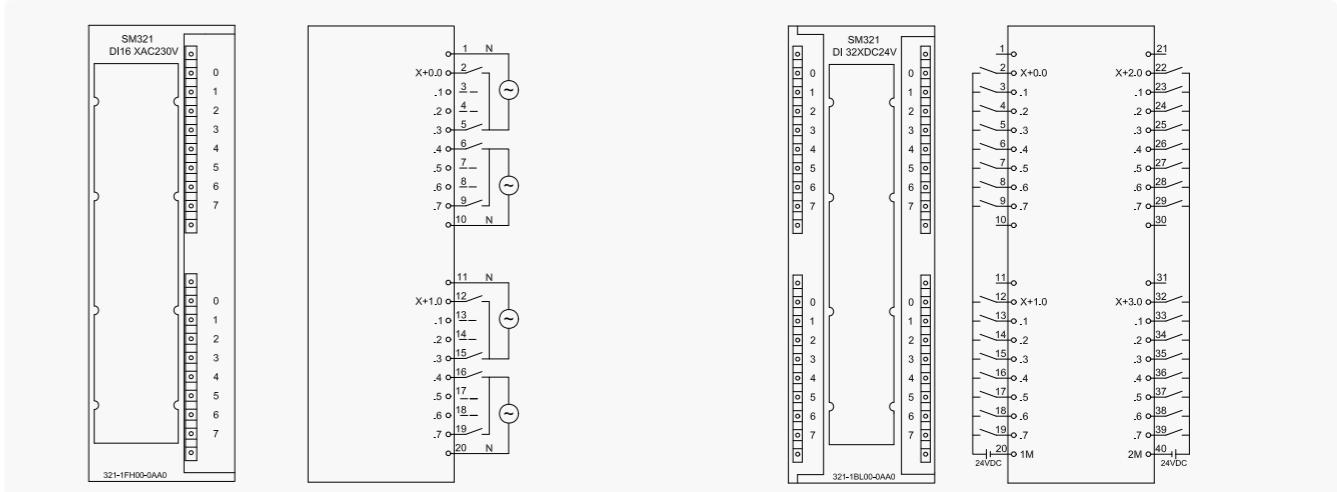
## Wiring Diagram



UN 321-1BH02-0AA0

UN 321-1BH50-0AA0

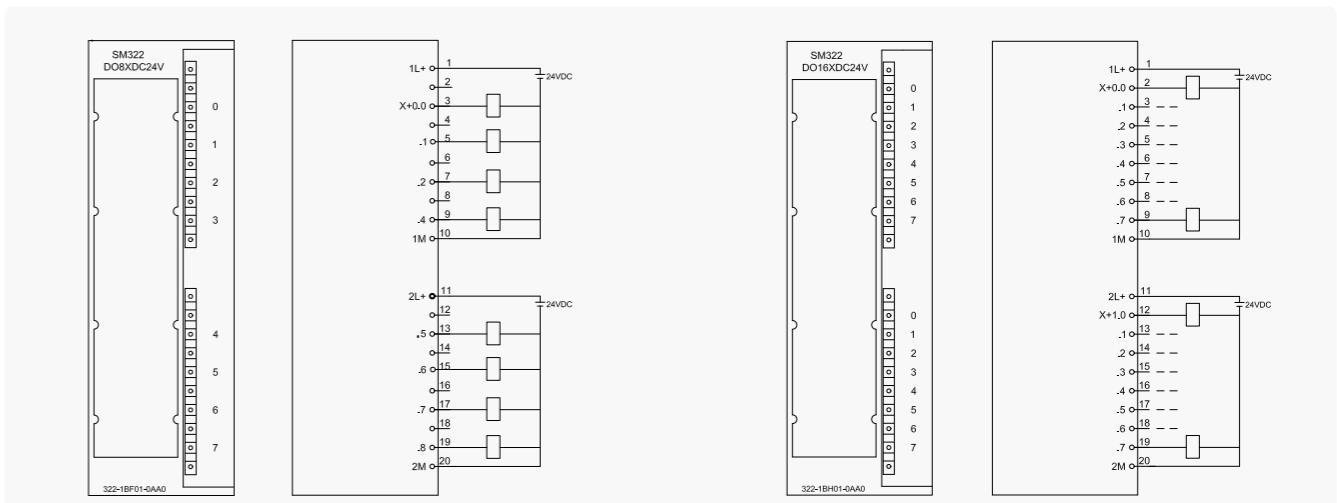
UN 321-1FH00-0AA0



UN 321-1FH00-0AA0

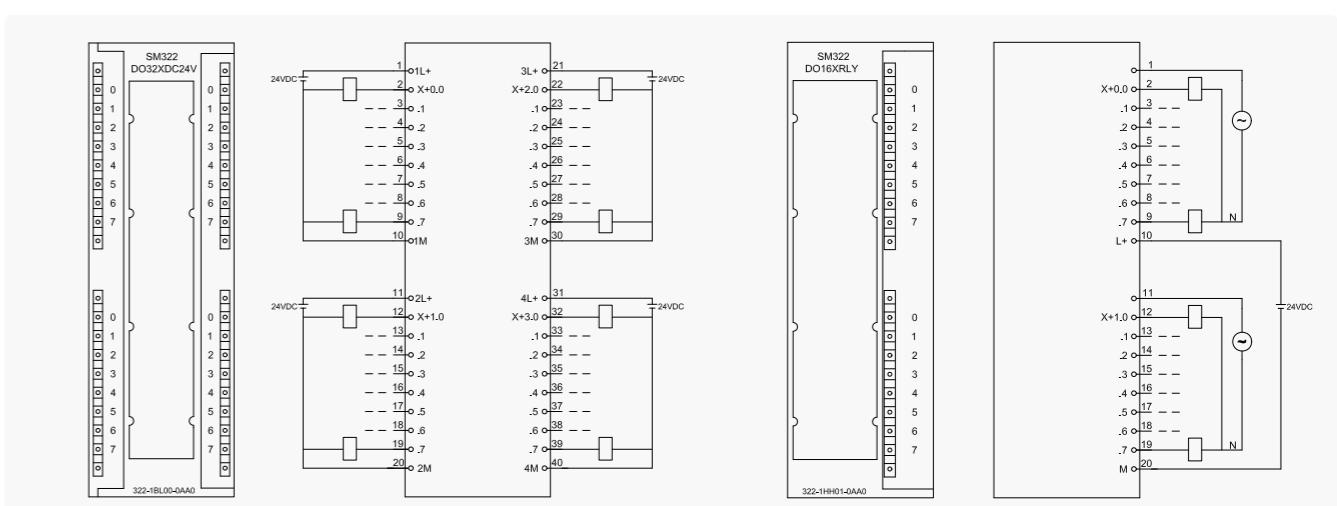
UN 321-1BL00-0AA0

## Wiring Diagram of UN 300 DO Modules



UN 322-1BF01-0AA0

UN 322-1BH01-0AA0



UN 322-1BL00-0AA0

UN 322-1HH01-0AA0

## UN 300 DO Modules

## Specifications:

Model	SM322 8DO	SM322 16DO	SM322 16DO Relay	SM322 32DO
Picture				
Product Description	8DO,24V DC;Transistor-output Optical isolation with high immunity,stable	16DO,24V DC;Transistor-output Optical isolation with high immunity,stable	16DO;Relay output Optical isolation with high immunity,stable	32DO;24V DC;Transistor-output;Optical isolation with high immunity,stable
Power consumption				
-From bus current consumption	50mA	80mA	100mA	90mA
-Power loss	6.8W	4.9W	4.5W	6W
Digital input	8	16	16, Relay	32
Cable Length	1,000m (Shielded), 600m (Unshielded)			
Output Short-circuit protection	Yes,Electronic	Yes,Electronic	/	Yes,Electronic
Voltage limit that causing circuit dropout	L+(-48V)	L+(-53V)	/	L+(-53V)
Lamp load Max	10W	5W	200W	5W
Output voltage:"1" signal	Min,L+(-0.8V)	Min,L+(-0.8V)	/	Min,L+(-0.8V)
Output current:"1" signal	2A	0.5A	2A	0.5A
Contact machine lifetime	/	/	1,000,000	/
Contact electric lifetime (rated load voltage)	/	/	100,000	/
Total output current (per group)	4A	4A	8A	4A
Galvanic isolation	·Between the channels and backplane bus Yes,Optocoupler			
·Between the channels, in groups of	Yes			
Switching frequency for contacts				
Resistive loads,Max	100Hz	100Hz	1Hz	100Hz
Inductive loads,Max	0.5Hz			
Lamp loads,Max	10Hz	10Hz	1Hz	10Hz
Mechanical load, Max	/	/	10Hz	/
The status indicates	Green LED in each channel			
Front connector	20pin		40pin	
Dimension(WxHxD)	40×125×120 mm			
Order Number	UN 322-1BF01-0AA0	UN 322-1BH01-0AA0	UN 322-1HH01-0AA0	UN 322-1BL00-0AA0

Remark:The wiring diagram,please check previous page

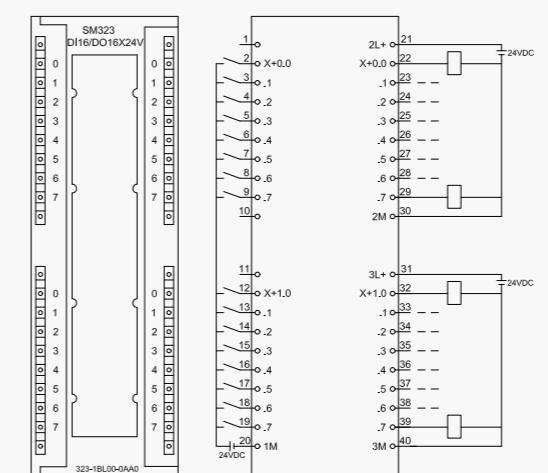
## UN 300 DI / DO Modules

## Specifications:

Model	SM323 16 DI / 16 DO
Picture	
Product Description	16DI,16DO,24 VDC Transistor output;Optical isolation with high immunity
Power consumption	
-From backplane bus current consumption	80mA
-Power loss	6.5W
Input Feature	
Digital inputs	16
Input voltage	
-Rated value	24V DC
·"0" for signal	-30~5V DC
·"1" for signal	13~30V DC
Input current	7mA
Input delay	
·From "0" to "1",Min	1.2~4.8ms
·From "1" to "0",Min	1.2~4.8ms
Input type	NPN
2-wire BERO connection	Yes
Permissible quiescent current	1.5mA

Output Feature	
Digital outputs	16
Short-circuit protection	Yes,Electronic
Inductive cutoff voltage	L+(-53V)
Lamp load Max	5W
Output voltage for "1" signal	Min:L+(-0.8V)
Output current for "1" signal	0.5A
Galvanic isolation	
Between the channels and backplane bus	Yes,Optocoupler
Between the channels, in groups of	Yes
Cable Length	1,000m (Shielded) 600m (Unshielded)
The status indicates	Green LED in each channel
Front connector	40pin
Dimension (W x H x D)	40×125×120(mm)
Order Number	UN 323-1BL00-0AA0

## Wiring Diagram



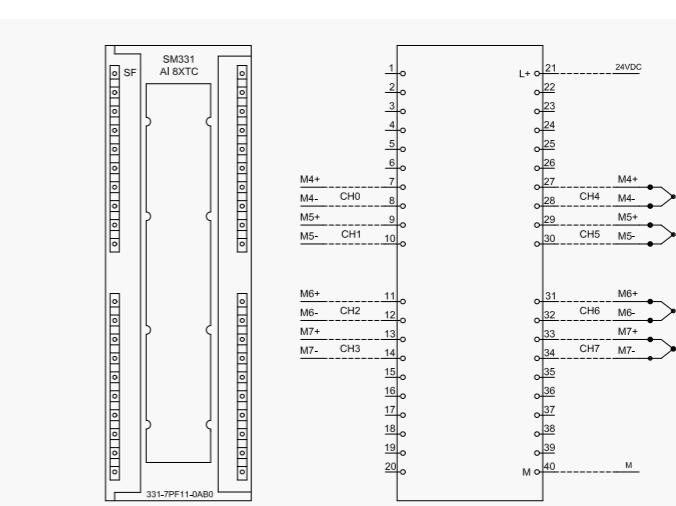
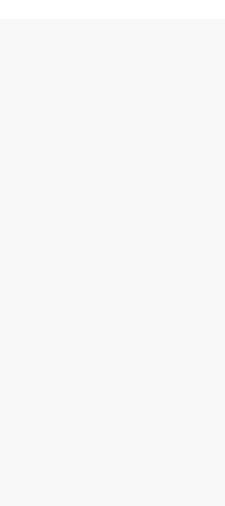
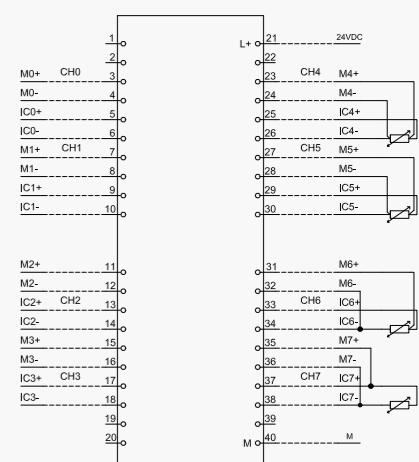
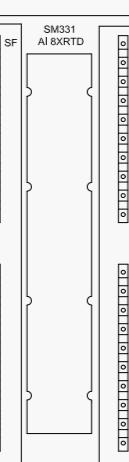
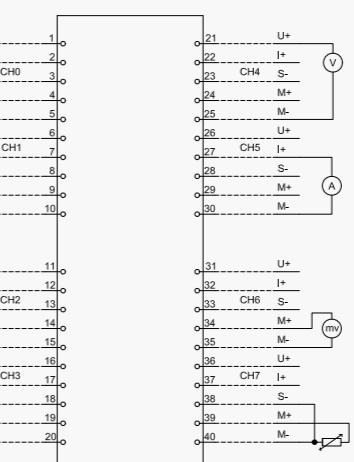
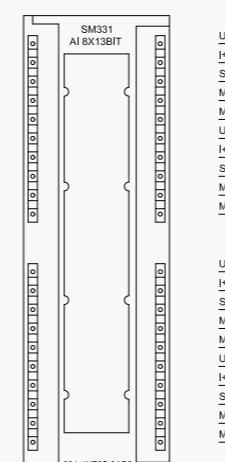
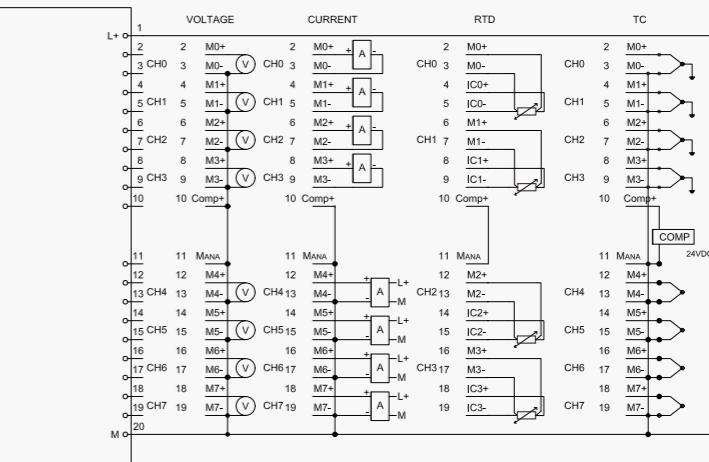
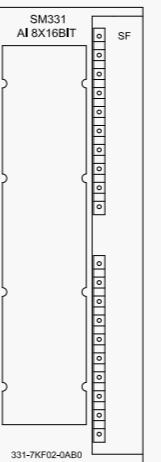
UN 323-1BL00-0AA0

## UN300 Analog Modules

## UN300 TC &amp; RTD Modules

## Specifications:

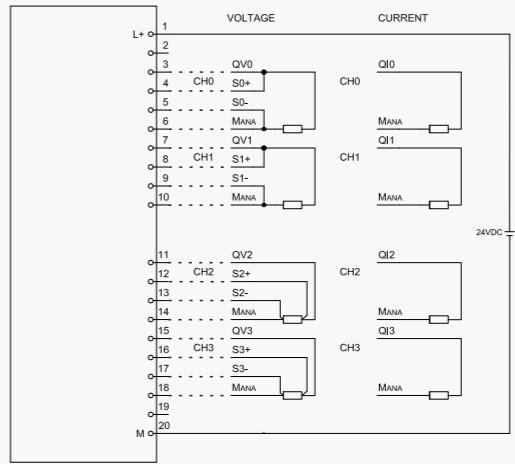
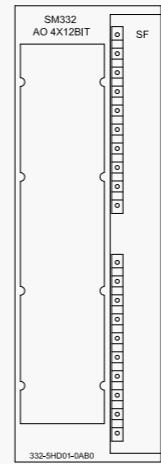
Model	SM331 8 AI	SM331 8 AI	SM331 8AI RTD	SM331 8 AI TC																																																																																																																																																																	
Product Picture																																																																																																																																																																					
Product Description	8AI; voltage/current/RTD temperature measurement, Resolution:13bits, Optocouple isolation with high immunity	8AI; Full-function temperature measurement, Resolution:16bits, External Mechanical range Switch can improve the measurement stability at the most. Optical Isolation with high Immunity	8AI RTD temperature measurement, Resolution: 16bits Supports many kinds sensors Low power consumption, small heat, Operation	8AI TC Temperature Measurement Module Resolution 16bits Support voltage range: +/- 150mV Support wide range of environment temperature Interruptions																																																																																																																																																																	
<b>Power consumption</b>																																																																																																																																																																					
<table border="1"> <tr><td>Rated value</td><td>/</td><td>24V DC</td><td>24V DC</td><td>24V DC</td></tr> <tr><td>From bus current consumption</td><td>90mA</td><td>100mA</td><td>50mA</td><td>100mA</td></tr> <tr><td>From L+current consumption</td><td>/</td><td>25mA</td><td>40mA</td><td>200mA</td></tr> <tr><td>Power loss</td><td>0.4W</td><td>1W</td><td>1W</td><td>3W</td></tr> <tr><td>The power of transmitter</td><td></td><td></td><td></td><td></td></tr> <tr><td>Supply current</td><td>/</td><td>Per channel (Max)60mA</td><td>/</td><td>/</td></tr> <tr><td>Short-circuit protection</td><td>/</td><td>Yes</td><td>/</td><td>/</td></tr> <tr><td>Analog inputs</td><td>8</td><td>8</td><td>8</td><td>8</td></tr> <tr><td>Cable Length (Shielded)</td><td>Max. 200m</td><td>200m (Max.50m for 80mV)</td><td>Max. 200m</td><td>Max. 100m</td></tr> <tr><td>Input type and input range</td><td></td><td></td><td></td><td></td></tr> <tr><td>voltage</td><td>1~5V,0~10V,±50mV ±500mV, ±1V, ±5V, ±10V</td><td>±80mV,±250mV,±500mV,±1V , ±2.5V ±5V,1~5V, ±10V</td><td>/</td><td>±150mV(-27648→27648 using this function when choosing U type</td></tr> <tr><td>current(4wire)</td><td>±20mA, 0~20mA, 4~20mA</td><td>±3.2mA, ±10mA, ±20mA, 4~20mA</td><td>/</td><td>/</td></tr> <tr><td>current(2wire)</td><td>/</td><td>4~20mA</td><td>/</td><td>/</td></tr> <tr><td>Resistance</td><td>600Ω,6KΩ</td><td>600Ω, 300Ω, 150Ω,</td><td>150Ω, 300Ω, 600Ω,</td><td>/</td></tr> <tr><td>thermocouple</td><td>/</td><td>K,J,N,E,L</td><td>/</td><td>Type:T,E,J,K,N,R,S,B</td></tr> <tr><td>RTD</td><td>Pt100 standard type/climatic type Ni100 standard type/climatic type Ni1000 standard type/climatic type LG-Ni1000 standard type/climatic type</td><td>Pt100,Ni100</td><td>Pt100, Pt50, Pt100, Pt200, Pt500, Pt1000, Ni100, Ni120, Ni200,Ni500, Ni1000, Cu10(9.035), Cu50, Cu100</td><td>/</td></tr> <tr><td>A/D conversion accuracy</td><td>13bits</td><td>16bits</td><td>16bits</td><td>16bits</td></tr> <tr><td>Basic conversion time 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±5V,1~5V, ±10V	/	±150mV(-27648→27648 using this function when choosing U type	current(4wire)	±20mA, 0~20mA, 4~20mA	±3.2mA, ±10mA, ±20mA, 4~20mA	/	/	current(2wire)	/	4~20mA	/	/	Resistance	600Ω,6KΩ	600Ω, 300Ω, 150Ω,	150Ω, 300Ω, 600Ω,	/	thermocouple	/	K,J,N,E,L	/	Type:T,E,J,K,N,R,S,B	RTD	Pt100 standard type/climatic type Ni100 standard type/climatic type Ni1000 standard type/climatic type LG-Ni1000 standard type/climatic type	Pt100,Ni100	Pt100, Pt50, Pt100, Pt200, Pt500, Pt1000, Ni100, Ni120, Ni200,Ni500, Ni1000, Cu10(9.035), Cu50, Cu100	/	A/D conversion accuracy	13bits	16bits	16bits	16bits	Basic conversion time (each channel)	66/55ms	0.5ms/12.5ms/25ms/100ms	190ms	190ms	Interference suppression frequency	50/60Hz	400/60/30/10Hz	400/60/50Hz	400/60/50Hz	<b>Tolerance(Operating limit over entire temperature range)</b>					Voltage	±0.6%	±0.6%	/	±0.6%	Current	±0.6%	±0.6%	/	/	Resistance	±0.6%	±0.6%	±0.1%	/	Temperature	±1°C	±1°C	±1°C	±1°C	<b>Interrupts</b>					Diagnostic interrupt	No	set up parameters per group			Limitvalue interrupt	No	can set up parameters			<b>Isolation</b>					Between the channels	No	No	Yes	Yes	Between the channels and Backplane bus	Yes	Yes	Yes	Yes	Front connector	40pin	20pin	40pin	40pin	Dimension (WxHxD)	40x125x120mm	40x125x120mm	40x125x120mm	40x125x120mm	Order Number	UN 331-1KF02-0AB0	UN 331-7KF02-0AB0	UN 331-7PF01-0AB0	UN 331-7PF11-0AB0
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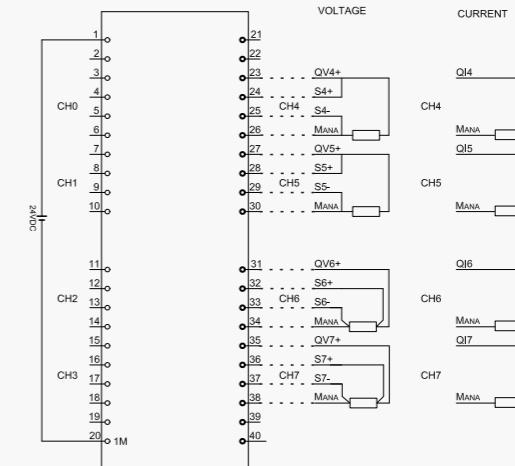
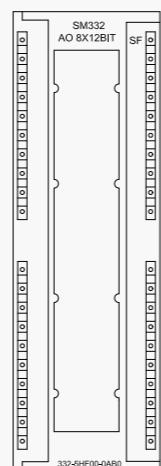
### UN 300 AO Modules

Model	SM332 4AO	SM332 8AO
Picture		
Product Description	4AO; Resolution:12bits; High-accuracy Support wide range of environment temperature Tolerance:Voltage output: ±0.5%, Current output: ±0.6%	8AO; Resolution:12bits; High-accuracy Support wide range of environment temperature Tolerance...Voltage output: ±0.5%, Current output: ±0.6%
Power consumption		
From bus current consumption	40mA	100mA
From L+	40mA	70mA
Power loss	3W	6W
Analog outputs	4	8
Loaded voltage L+rated value	24V	24V
Shielded cable length,Max	200m	200m
Voltage output, short circuit Current protection	Yes	Yes
Voltage output, Short circuit current , Max	25mA	25mA
Current output, No-load voltage,Max	18V	18V
Load impedance	·Voltage outputs,Min ·current outputs,Max	1KΩ 500Ω
Output ranges	·voltage ·current	±10V,0~10V,1~5V ±20mA,0~20mA,4~20mA
D/A conversion accuracy	12 bits	12 bits
conversion time(per channel)	Max 0.8ms	Max 0.8ms
Setting time	·Resistive load ·Inductive load ·Capacitive load	0.1ms 3.3ms 0.5ms
Output crosstalk	>40dB	>40dB
Tolerance(Operating limit over entire temperature range )		
·Voltage output	±0.5%	±0.5%
·Current output	±0.6%	±0.6%
Diagnostic interrupt	None	None
Group error display	Red LED	Red LED
Isolation test for contact		
Between the channels and the backplane bus	Yes	Yes
Between the channels and load voltage L+	Yes	Yes
Front connector	20pin	40pin
Dimension (W x H x D)	40×125×120mm	40×125×120mm
Order Number	UN 332-5HD01-0AB0	UN 332-5HF00-0AB0

Remark:The wiring diagram, please see page 41 .

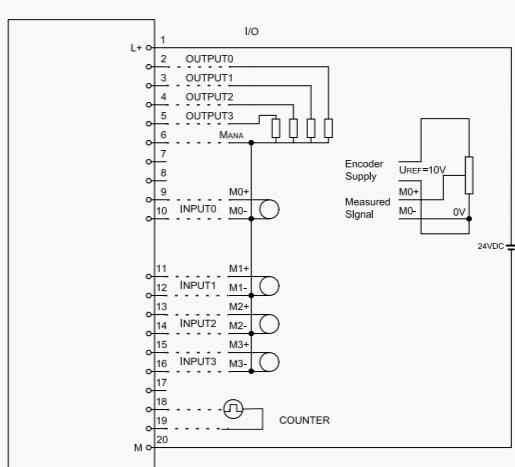
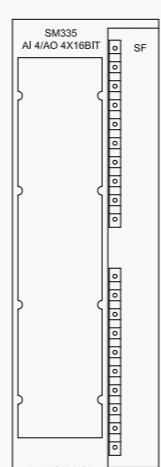


UN 332-5HD01-0AB0



UN 332-5HF00-0AB0

The Wiring Diagram Of UN 335-7HG02-0AB0



UN 335-7HG02-0AB0

## UN 300 High-Speed I/O Module

### Specifications:

Model	SM335 4 high-speed inputs/ 4 high-speed outputs
Picture	
Product Description	UniMAT UN 300 high-speed I/O module 4 high-speed AI (basic conversion time of each channel is at most 200μs); 4 high-speed AO (basic conversion time of each channel is at most 50μs); Encoder power: 10V/25mA; 1 counter input (24V/400Hz);

Analog Input Feature	
Input range(rated-value)/input impedance	
±1V	10MΩ
±2.5V	10MΩ
±10V	10MΩ
0~2V	10MΩ
0~10V	10MΩ
±10mA	100Ω
Current	
0~20mA	100Ω
4~20mA	100Ω
Voltage(Damage limit)(Max.)	±30V
Current(Damage limit)(Max.)	25mA
Signal sensorwiring	
For measuring of current	
Two-wire sensor	Yes
Four-wire sensor	None
For measuring of resistance	None
Measuring principle	Successive approximation
conversion time(per channel)	200μs
Four-channel basic conversion time	1ms
Resolution	
Bipolar	13+Sign bit
Unipolar	14 bits
The output data of sensor power	
Rated voltage	10V
Output current(Max)	25mA
To prevent short-circuit	Yes
Tolerance(voltage input limit)	0.2%
Common mode rejection(Vpp<3V)	>65dB

Model Feature Data	
Analog outputs	4
Analog Inputs	4
Cable Length (Shielded)	200m
Detection range of breaking wire(4~20mA)	30m
Voltage and current	
Rated voltage	24V DC
Reverse polarity protection	Yes
Electrical isolation	Yes
Current loss	
From backplane bus (Max)	75mA
From L+ (Max)	150mA
Power loss (Max)	3.6W
Diagnostic interrupt	
Limit value interrupt	None
Loop termination Circulation interrupt	Yes, Configurable
Diagnostic interrupt	None
Diagnostic function	
Group error display	Yes, Red LED
Can read Diagnostic information	None

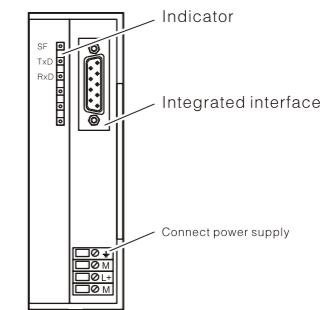
Analog output Feature	
Resolution	
±10V	11 bit +Sign bit
0~10V	12bit
Output delay,Max	800μs
Setting time	
Resistive loads	<0.8ms
Capacitive loads	<3.3ms
Inductive loads	<0.5ms
Response to the model of CPU STOP	0CV/KLV
Output cross talk	40dB
Tolerance (voltage output limit)	0.2%
Output range(rated value)	±10V, 0~10V
Load impedance	
Resistive loads,Min	3kΩ
Capacitive loads,Max	1μF
Inductive loads,Max	1mH
Voltage output	
Short-circuit protection current(Max)	8mA
For Voltage output wiring	
Two-wire	Yes
Four-wire	None
Counter Feature	
Number of inputs	1
Rated load voltage	24V DC
Reverse polarity protection	Yes
Electrical isolation	Yes
Generation of Counter	
Measuring principle	Test 2 up
Time resolution	0.5μs
Max.Frequency	400Hz
Dimension (W x H x D)	40×125×120 mm
Order Number	UN 335-7HG02-0AB0

## UN300 Communication Module

### CP 341 RS485/422 MODBUS Communication Module

#### 1、CP 341 overview

CP341 communication modules communicate for serial data with high speed and high performance via point-to-point link, easing the communication burden of CPU. It supports ASCII and MODBUS master-slave station protocols. Customer no need buy MODBUS hardware dongle, CP341 integrates all.



#### 2、Definition of communication port pins

9-pin D Front connector	Pin	Identifier	Input/Output	Implication
	1	-	-	-
	2	-	-	-
	3	R/T ( B ) +	Input	Receive data (four-wire mode)
	4	T ( B ) +	Output	Transmit data (four-wire mode)
	5	GND	-	Isolate from ground
	6	5V	-	Isolation 5V
	7	-	-	-
	8	R/T ( A ) -	Input	Receive data (four-wire mode)
	9	T ( A ) -	Output	Transmit data (four-wire mode)

#### 3、Specifications

Power supply	From rear panel 5V, no external power
Current consumption, Max.	150mA
Power loss, typical value	0.65W
Power loss, Max.	0.75W
No. of ports	1
Interface type	RS 485/RS 422
Communication protocol	ASCII、MODBUS
Communication speed	0.3 ( Min. ) ; 0.6; 1.2; 2.4; 4.8; 9.6; 19.2; 38.4; 57.6; 76.8 and 115.2 ( Max. ) Kbps
Communication frame format	Data length: 7-8 bytes Stop bit: 1-2 bits Verification mode: odd-even check, no verification
Maximum packet length	2048 bytes
Dimension (W * D * H)	40×125×120 mm

#### 4、Order info.

Name	Description	Order Number
CP341	MODBUS communication module	UN 341-1CH02-0AE0

**Bus Interface Modules****Specifications:**

Model	IM 153 PROFIBUS-DP
Product Picture	
Product Description	Used to connect remote I/O modules with profibus-DP interface. Each slave station can connect 8 UN 300 expansion modules.
Modules characteristic	
Protocol	PROFIBUS-DP
Transmission rate,Max	12Mbps Automatic adapt
Address space, Max	128bytes input/128bytes output
Expansion modules,Max	8
Isolation voltage	500V
Rated supply voltage	
Current consumption (24V DC)	625mA
Dimension (W x H x D)	40×125×120mm
Order Number	UN 153-1AA03-0XB0

**PS 307 Power****Specifications:**

Model	PS307 power,5A	PS307 power,10A
Type	5A	10A
Product picture		
Description	Max. output current: 5A; Output voltage: 24V DC; Connect single-phase AC system(input voltage:120/230VAC,50/60Hz) The isolation is stable; Can be used as a load power supply.	Max. output current: 10A; Output voltage: 24V DC; Connect single-phase AC system (input voltage:120/230VAC,50/60Hz) The isolation is stable; Can be used as a load power supply
Input voltage rated value	120/230VAC	
Voltage range	85~132V/170~264VAC	
System frequency	Rated value Permissible tolerance	50 Hz ~ 60 Hz 47Hz ~ 63 Hz
Rated input current value	At 230V At 120V	1.3A 2.1A
Switch-on	< 45 A, < 3 ms	< 55 A, < 3 ms
I <sup>t</sup> (at Switch-on)	1.2A <sup>2</sup> s	3.3A <sup>2</sup> s
Output voltage	Rated Total tolerance, static ± Rise value	24VDC 3% <2s, typical value: 60ms Max:1.5s, typical value: 80ms
Output current value	5A, can not be connected by Parallel connection	10A, can not be connected by Parallel connection
Short-circuit protection		Electronic shut off, cold start automatically
Residual ripple	Max: 150mV <sub>pp</sub>	Max: 150mV <sub>pp</sub>
Discharge current	< 3.5 mA (typical value:0.3 mA)	< 3.5 mA (typical value:0.5 mA)
Efficiency		About 87%
Pow er consumption	typical value: 18W	typical value: 34W
Output voltage indicating lamp.		Normally at 24V, green indicating lamp is light up
Dimension (W×H×D)	60×125×120mm	120×125×120mm
Weight,approx.	0.6kg	1.1kg
Order number	UN 307-1EA01-0AA0	UN 307-1KA01-0AA0

## UN 300 Special Accessories



## USB-MPI /DP Adapter

## 1、Brief description

It is compatible with Siemens PC USB Adapter (6ES7 972-0CB20-0XA0), and enables you to link the programming devices/PCs from its USB interface to MPI interface, DP interface industry field bus. It receives power supply via USB interface of the industry field bus. It can be used for Siemens S7-300/400 PLC and UniMAT UN300 PLC. PC/MPI USB Adapter is designed for industry fields with isolation functions. Both its USB interface and RS485 interface have surge protection and lightning-defend protection circuit, thus it is hot swappable so that it suits the industrial fields with great disturbance&interference.

It has power signal, USB communication signal and 485 communication signal. It is a good complementary device for portable device such as notebook.

## 2、Technique characteristics

- Profibus-DP/MPI communication, field bus protocol self detected
- USB interface supply power, with over-current protection and surge protection
- RS485 interface has surge protection and lightning-defend protection.
- Industrial Standard: ITU-TK20/21, VDE0433
- With power signal;USB communication signal and RS485 communication signal.
- Alterable external +24V power supply;USB V2.0 supply power with +5V

## 3、Specification:

It supports MPI, PROFIBUS automotive detection, 9.6K to 1.5M baud rate self-adaption

Baud Rate	MPI	PROFIBUS			
		DP	Standard	General	Self-defined
9.6Kbps		✓	✓	✓	✓
19.2Kbps	✓	✓	✓	✓	✓
45.45Kbps		✓	✓	✓	✓
93.75Kbps		✓	✓	✓	✓
187.5Kbps	✓	✓	✓	✓	✓
0.5Mbps		✓	✓	✓	✓
1.5Mbps	✓	✓	✓	✓	✓

## 4、Order Data:

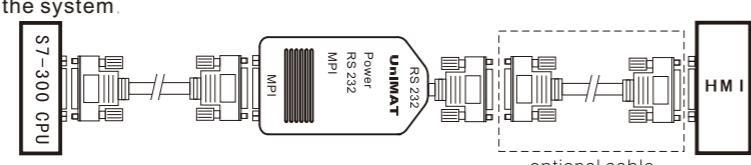
Name	Order Number
USB-MPI /DP Adapter	UN 972-0CB20-0XA0

## RS232-MPI Serial-Port Adapter

## 1、Brief description

The RS232-MPI adapter can realize the level switch from RS232 to RS485 port and the switch of protocols from RS232 to MPI MultiPoint Interface .It is used for the communication between S7-300 PLC and the third party HMI, such as touch screens Weinview, Kinco, MCGS, Samkoon which support MPI protocol.

It is the optical isolation adapter that aims to industrial designs. Provided with surging protection and lightening-proof circuit both at RS232 and RS485 ports and being able to be inserted and extracted with power on randomly, it is especially suitable for industrial fields where there's much interference to easily destroy the communication ports as its various protections secure the safe running of the system.



## 2、Characteristics and main technique parameters

- \* 24V DC powered by MPI port of PLC, appox.1w power consumption with over current protection and surge protection.
- \* 1000V DC isolation voltage, -10~70°C working temperature
- \* RS232 interface has surge protection, RS485 interface has 500W lightning-defend protection and over current protection
- \* RS232 interface baud rate: 9600bps, 19.2Kbps, 38.4Kbps standard baud rate self-adaption
- \* MPI interface baud rate: 187.5Kbps and 19.2Kbps self-adaption, no need for any other devices.
- \* Power indicator, RS232 indicator and MPI indicator, the cable length is 3.5m total.
- \* Different HMI should use different cables, pls check with the suppliers.

## 3、Order Data:

Name	Description	Order Number
RS 232-MPI serial-port Adapter	24V DC Optical Isolation, 3.5M	UN 972-0CA23-0XA0

## UN 300 Special Accessories



## UN 300 Din Rail

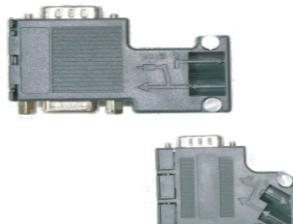
Name	Order Number
160mm din rail	UN 390-1AB60-0AA0
320mm din rail	UN 390-1AD20-0AA0
483mm din rail	UN 390-1AE80-0AA0
530mm din rail	UN 390-1AF30-0AA0
830mm din rail	UN 390-1AJ30-0XA0
483mm din rail ( Hot-plugging )	UN 195-1GA00-0XA0
530mm din rail ( Hot-plugging )	UN 195-1GF30-0XA0
620mm din rail ( Hot-plugging )	UN 195-1GG30-0XA0



## UN 300 Front Connector

Front Connector	Order Number
20-pin front connector	UN 392-1AJ00-0AA0
40-pin front connector	UN 392-1AM00-0AA0

## UniMAT General Accessories



## Profibus Interface

Name	Order Number
90° without program interface	UN 972-0BA12-0XA0
90° with program interface	UN 972-0BB12-0XA0
35° without program interface	UN 972-0BA41-0XA0
35° with program interface	UN 972-0BB41-0XA0



## Profibus Cable

Name	Order Number
PROFIBUS cable	UN 830-0EH10

